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# Fluid Flow Analysis of Hydraulic Coring System for Offshore Gas Hydrate Research

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#### Abstract

Evaluation of gas hydrate deposits has imposed a large number of explorations. This has involved the design of new drilling and logging tools. In this paper are presented the results of the analysis of the fluid flow in the coring HRC used for logging works for offshore gas hydrate. The analysis showed the correlation between pressure losses in the flow system with pressure loss on the hydraulic motor. Has been carried out and a numerical analysis with bay-pas FLOTRAN area. The results confirmed the analytical method of the analysis of the fluid flow.

Key words: coring system, flow, FEM, gas hydrate

# Introduction

Logging works for offshore gas hydrate have used different types of coring system. In Figure 1 is shown core HRC [1]. Of particular importance in the functioning of this system is accurate evaluation of correlation flow-loss of pressure on different areas. Still, an analytical method is presented for the evaluation of local pressure loss depending on the geometry of the space of flow and flow.

### **Theoretical Approach**

Loss of pressure in moving Newtonian fluids to pipes can be estimated by the fallowing parameters:

- Line loss of pressure (defined by Darcy) is given by [2]:

$$\Delta p_d = \lambda \frac{L}{D} \frac{\rho v^2}{2} \quad [Pa] \tag{1}$$

- Local loss of pressure is given by:



Fig. 1. HRC coring system [1]

$$\Delta p_l = \xi \frac{\rho v^2}{2} \qquad [Pa] \tag{2}$$

where: *L* is length of pipe, in m; *D* – diameter of pipe, in m;  $\rho$  – density of fluid, in kg/m<sup>3</sup>;  $\nu$  – speed of fluid, in m/s;  $\lambda$  – line loss of pressure factor (is function by rate of flow and state of wall of pipe); in laminar motion (Re =  $\frac{\rho\nu D}{\mu}$  < 2300) ( $\mu$  – dynamics viscosity, in kg/m·s) the  $\lambda$  factor is given by:

$$\lambda = \frac{64}{\text{Re}},\tag{3}$$

and in turbulent motion (defined by Celebrook and White) the  $\lambda$  factor is given by [2]:

$$\lambda = \frac{1}{\left[-2\lg\left(\frac{2,51}{\operatorname{Re}\sqrt{\lambda}} + \frac{k}{3,71D}\right)\right]^2};$$
(4)

where *k* is apparently roughness of pipe, in m;  $\xi$  – local loss of pressure factor.

For pipe with ring section is used the equivalent diameter  $D_e$ :

$$D_{e} = (D-d) \sqrt{\frac{\left[1 + \left(\frac{d}{D}\right)^{2}\right] \ln\left(\frac{d}{D}\right) + \left[1 - \left(\frac{d}{D}\right)^{2}\right]}{\left(1 - \frac{d}{D}\right)^{2} \ln\left(\frac{d}{D}\right)}};$$
(5)

where d is inside diameter and D – outside diameter to flow section.

The pipes are classified in function by  $\lambda L/D$  factor thus:

- If  $\lambda L/D > 50$  then, we have long pipe and in this case the line loss of pressure are important and the local loss of pressure are neglected;
- If  $0.2 < \lambda L/D \le 50$  then, we have little pipe and in this case the line loss and local loss of pressure are considerate.
- If  $\lambda L/D < 0.2$  we have short pipe and in this case the line loss of pressure are neglected.

#### **Pipes in series connection**

In the pipes in series connection system the equations of energy and continuity give us the next system of equations:

$$Q = Q_1 = Q_2 = \dots = Q_i = \dots = Q_n,$$
 (6)

$$\Delta p = \Delta p_1 + \Delta p_2 + \dots + \Delta p_i + \dots + \Delta p_n = \sum_{i=1}^n \left( \lambda_i \frac{L_i}{D_i} + \xi_i \right) \frac{\rho v_i^2}{2},$$
(7)

where Q is total fluid flow, and  $\Delta p$  the total loss of pressure.

#### **Pipes in parallels connection**

In the pipes in parallels connection the equations of energy and continuity give us the next system of equations:

$$Q = Q_1 + Q_2 + \dots + Q_i + \dots + Q_n,$$
(8)

$$\Delta p = \Delta p_1 = \Delta p_2 = \dots = \Delta p_i = \dots = \Delta p_n. \tag{9}$$

If we know the total loss of pressure  $\Delta p$  we can calculate the total fluid flow:

$$Q = \sum_{i=1}^{n} K_i \sqrt{\Delta p} , \quad [\mathrm{m}^{3}/\mathrm{s}]$$
(10)

where

$$K_{i} = A_{i} \sqrt{\frac{2}{\rho \left(\lambda_{i} \frac{L_{i}}{D_{i}} + \xi_{i}\right)}},$$
(11)

 $A_i$  is the sectional area from *i* pipe, in m<sup>2</sup>.

# The Hydraulic Model from HRC

In HRC system the fluid is used, on the one hand for hydraulic motor and on the other hand for washing the bottom of well and clearing the cuttings. For this the fluid traverses lots holes and annular spaces, what can be assimilate with pipes in series and parallels connection.

In Figure 2 is presented the hydraulic model of HRC. Each zone was divided in sections what have distinct geometrical dimensions (figs. 3, 4 and 5). The sections 1.2, 1.4, 2.1, 2.4, 3.1 and 4.1 correspond to pipes in parallels connection. The other sections correspond to pipes in series connection.



Fig. 2. The fluid flow in coring system



Fig. 3. The flow geometry of by-pas and annulus



Fig. 4. The flow geometry of bends and nozzle and central hole



Fig. 5. The flow geometry of narrow annulus

#### **Calculus of loss pressure**

Because the route of fluid is consisting from pipes with small diameters the losses of pressure are important. For this is important to know the flow and the pressure for hydraulic motor and for the core. If Q is total flow then:

$$Q = Q_m + Q_c \tag{12}$$

where  $Q_m$  is hydraulic motor flow,  $Q_c$  – core flow.

In concordance with the theoretical consideration:

$$\Delta p = \Delta p_m = \Delta p_c \tag{13}$$

that is loss of pressure in core zone  $\Delta p_c$  is the same with the loss of pressure in motor zone  $\Delta p_m$ .

# Loss of pressure in core zone (1-2-3)

In concordance with the theoretical consideration (§.1) was calculated the line and local loss of pressure in core zone in situations when the motor flow was closed.

Name	Nr. of section	Section $A \ mm^2$	$D_e$ mm	L mm	Re	Line loss of pressure		Local loss of	
of section						k = 0.01 mm		pre	An
						λ	$\Delta p_d$ Pa	کے	$\Delta p_l$ Pa
by-pass	1.1	490.1	9.798	170	13190	0.031	$1.131 \cdot 10^{3}$	-	-
	1.2	50.3	8	-	-	-	-	0.3	$3.71 \cdot 10^3$
	1.3	1428.6	13.881	40	6402	0.036	26	-	-
	1.4	50.3	8	-	-	-	-	0.3	$3.71 \cdot 10^3$
	1.5	490.1	9.798	5216	13190	0.031	$3.469 \cdot 10^4$	-	-
annulus	1.6	452.4	-	-	-	-	-	0.35	$2.25 \cdot 10^3$
	1.7	273.3	-	-	-	-	-	0.35	$2.25 \cdot 10^3$
bends and nozzle	2.1	7.1	3	-	-	-	-	0.35	1.326.104
	2.2	66.0	1.63	60	16340	0.037	1.556·10 <sup>5</sup>	-	-
	2.3	97.4	-	-	-	-	-	0.9216	$1.059 \cdot 10^5$
	2.4	19.6	5	-	-	-	-	0.3	$3.82 \cdot 10^3$
central hole	2.5	78.6	10	5195	83590	0.023	9.554·10 <sup>5</sup>	-	-
narrow annulus	3.1	50.3	8	-	-	-	-	0.3	$3.71 \cdot 10^3$
	3.2	2209.3	-	-	-	-	-	0.35	60
	3.3	654.2	5.714	355	5752	0.038	$2.755 \cdot 10^3$	-	-
	3.4	179.1	1.633	555	6004	0.043	$2.272 \cdot 10^5$	-	-
	3.5	2315.3	18	475	5112	0.038	93	-	-
	3.6	1608.5	13	100	5350	0.038	56	-	-
	3.7	855.3	7.35	155	5657	0.038	543	-	-

Table 1. The loss of pressure in coring system for Q = 81 l/min.

Table 2. Total loss of pressure.

	$\Delta p$ [bar]				
Zone	Q = 81 l/min	Q = 70 l/min	Q = 60 l/min		
Lone	$k = 0.01 \mathrm{mm}$	$k = 0.01 \mathrm{mm}$	k = 0.01mm		
1	8.831	0.638	0.477		
2	28.256	17.138	12.698		
3	3.94	3.085	2.244		
Total	33.027	20.861	15.419		

Table 3. Loss of pressure in bit.

	Nr. of section	$\Delta p$ [bar]			
Section		<i>Q</i> = 81	<i>Q</i> = 70	<i>Q</i> = 60	
		l/min	l/min	l/min	
Bit	3.8	1.334	1.003	0.732	
Core	3.9	2.201	1.702	1.286	
hole	3.10	0.405	0.380	0.229	



Fig. 6. The correlation between pressure loss, k factor and flow rate

The numerical applications was do with:  $\rho = 100 \text{ kg/m}^3$ ;  $\mu = 1.519 \cdot 10^3 \text{ kg/m} \cdot \text{s}$ ,  $k = 0.01 \dots 0.05 \text{ mm}$ , Q = 81 l/min; 70 l/m; 60 l/min. The results, for Q = 60 l/min are presented in Table 1.

In Table 2 are presented the loss of pressure for each zone. The  $\Delta p$  values for bit and core hole zone are presented in Table 3. Figure 6 is presenting the correlation between pressure loss, k factor and flow rate.

The loss of pressure for 2+3 zone is:

 $Q = 81 \text{ l/min} \rightarrow \Delta p_{2+3} = 32.196 \text{ bar};$   $Q = 70 \text{ l/min} \rightarrow \Delta p_{2+3} = 20.223 \text{ bar};$  $Q = 60 \text{ l/min} \rightarrow \Delta p_{2+3} = 14.942 \text{ bar}.$ 

In concordance with (13) and because hydraulic motor need, for n = 113 1/min Q = 244 1/min for  $\Delta p_m = 8$  bar, the difference  $\Delta p = \Delta p_{2+3} - \Delta p_m$  represents the loss of pressure in 4.3 section.

#### FEM model

Because the values of local loss of pressure factor  $\xi$  are establish empirically, in HRC hydraulic model the local loss of pressure must be calculate with more accurate.

For this can use FEM and Flotran soft. The FEM allow calculating with more accurate the loss of pressure and the distribution of speed but require much time.

For example was modelled the by-pass zone (fig.7 and 8).

The loss of pressure was calculated for Q = 60 l/min (see fig. 7 where is presented the distribution of speed). Can see that the loss pressure in out section is

 $\Delta p = 14365 \text{ Pa} = 0.14365 \text{ bar}$  (fig. 6 – brown color).

Because the analytical value of loss of pressure in by-pass zone was (tab. 1)

$$\Delta p = 0.1131 + 0.0371 + 0.0371 = 0.1873$$
 bar,

we can validate the analytical model (fig. 2).



Fig. 7. The distribution of speeds in by-pass for Q = 60 l/min



Fig. 8. The distribution of pressures in by-pass for Q = 60 l/min

# Conclusions

Evaluation of loss of pressure falls for coring system for offshore gas hydrate research is an important issue in the process of prospecting and drilling. The proposed analytical model for HRC core, validated numerical analysis carried out for the by-pass area, can be applied and for other geometries of flow. Based on the results can correlate with hydraulic motor flow pressure drop so as to ensure optimal functioning of the system of the coring system for offshore gas hydrate.

# References

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# Calculul hidraulic al carotierei pentru prospectarea hidraților de metan

# Rezumat

Evaluarea căderilor de presiune in carotiere este o problemă importantă în procesul de foraj de prospecțiune. Modelul analitic propus pentru carotiera HRC, validat de analiza numerică efectuată pentru zona baipasului, poate fi aplicat și pentru alte geometrii de curgere. Pe baza rezultatelor se poate corela debitul motorului hidraulic cu căderea de presiune astfel încât să se asigure o funcționare optimă a sistemului de carotare.